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The flat glass industry is a **leader in the development of energy efficiency technologies for buildings**. Different types of glass developed over the years can significantly reduce the need for heating and cooling in buildings, thereby reducing energy consumption and associated CO_2 emissions. The growing recognitions of both the importance of saving energy and the role of glass in achieving those savings can provide the flat glass sector with important market opportunities in the building sector.

Over the past years, Glass for Europe has engaged vigorously with European policy-makers during the revision of the EU's most important legislative tool for energy efficiency in buildings, i.e. the **Energy Performance of Buildings Directive** (EPBD). We believe that through our advocacy work, we have contributed to preserving a high level of ambition and adequate requirements to sustain and grow the market for energy-efficient glazing throughout the EU.

The directive's ambition has become that of a decarbonized building stock by 2050, which should facilitate the cost-effective transformation of existing buildings into nearly-zero energy levels. For the first time, the directive links the energy savings contribution of the building sector to the wider European Union's energy efficiency target. It will require on Member States to focus actions and to track progress realized in the building sector.

It is now national implementation that will determine how effective this framework becomes on the ground and, thus, how much it contributes to massive energy and CO₂ savings.

This publication outlines the main changes brought to the directive by the revision. It aims to provide clues as to how provisions can support upgrade in glazing replacement and performance. It is meant to empower all stakeholders working on national or regional building codes to make sure the energy savings opportunities from glazing are seized.

Europe cannot afford to miss the new EPBD implementation: for energy savings, for the climate, for delivering healthy and sustainable buildings to citizens, for the business and for the jobs opportunities it can generate.

All these promises are also those of advanced glazing!

Bertrand Cazes Secretary General of Glass for Europe





GLAZING IN BUILDINGS: ENERGY EFFICIENCY AND BEYOND!



ENERGY EFFICIENCY

With its unique abilities to limit heat loss, to control solar gains and to admit daylight, modern glazing liberates design from energy constraints!

Over the last decades, research and development in glazing has considerably increased the energy performance of facades and windows. A myriad of different types of insulated glass units are now available to ensure that, for each building and in every climate, a specific product exists to optimize energy savings.

In addition to the number of glass panes, i.e. be it double or triple glazing, it is mostly the coated glass technology which enhances efficiency. Coated glass consists in an invisible coating of metal oxides incorporated in one of the internal glass panes. The coating purpose is to let in light but to cut the amount of heat that can escape. Depending on building needs, it can contribute either to maximize heat gains (aka 'Low-E' coatings) or to minimize them (aka 'Solar-control coatings'). Both technologies can be combined to maximize insulation in cooler periods and to control sun's heat in summer.

Additional elements such as the type of inert gas incorporated between the glass panes or the nature of the spacer, also contribute to the energy performance.

A standard Low-E double-glazing unit for example is now 3 times more insulating than double glazing without coated glass and 5 to 6 times more efficient than a single glazing. Triple glazing with the same technology increases further insulation and energy gains.

Because they capture solar heat gains, which contribute to heating the inside of buildings, today's glazing technologies offer better energy performance than insulated walls and can become net contributors of energy in buildings.





The main functions of windows and facades are to let daylight into buildings and to ensure a visual connection with the exterior. As elements of the building envelope, glazing contributes to the insulation of the building and delivers energy savings.

Yet, glass and glazing have so much more to offer.



COMFORT

In buildings, where we spend 80% of our time, glazing provides daylight whose benefits in terms of sensation of well-being, increased focus, learning, productivity and the maintenance as well as the recovery of good health conditions are well documented.

Glass contributes to comfort in many other ways: its acoustics and insulation properties, the absence of adverse effect on indoor air quality, its easy maintenance, its stylish effect, etc. No wonder, glass is a material valued in modern construction!



SUSTAINABILITY

Made from natural and available resources, glass is an inert material, which can be endlessly recycled into new glass products. Throughout its life-cycle, glass carries minimal environmental impacts as its manufacturing requires low quantity of water and generates very little waste or other pollutants.

Although glass requires energy to be produced, it helps save vast amount of energy when used in windows and buildings. Coming from earth, produced responsibly, fully recyclable, it protects our climate and our planet as a net CO₂ saving material.



SAFFTY

Glass is designed to last for decades, to endure all weather conditions and usages while always maintaining its resistance and safety properties.

In buildings, safety glass is used to prevent people and objects from falling down, to slow down the spread of fire in buildings or to resist to fire guns' bullets. Safety glass solutions exist to meet all possible functions and guarantee safety, be it in crowded public places, like rail or metro stations, or in single family homes.



DESIGN

From the cathedrals of the Medieval Ages to contemporary architecture, in furniture, internal partitions and even flooring and staircases, glass contributes distinctively to sleek design.

From perfectly flat surfaces to the warmth of smooth curves, with inimitable colour effects or the highest transparency, glass brings a unique aesthetics while allowing you to see further.



INNOVATION

Vacuum glazing to further reduce heat losses, smart, dynamic and electrochromic glazing to adjust light transmission and heat gains depending on meteorological conditions, fully transparent photovoltaic cells directly integrated into the glass to generate clean electricity, etc.: innovation in glazing technologies is geared towards clean energy.

Beneath increased performance in energy efficiency, resistance or acoustics, we experience the digital world thanks to touch-screen glass technologies. High-tech glass enables smart windows and mirrors and it can incorporate audiovisual displays or OLED lighting. Glass functionalities keep expanding beyond our imagination to make our homes and buildings smarter.





THE ENERGY PERFORMANCE OF BUILDINGS DIRECTIVE

Introduction

EU rules, national impact

The original Energy Performance of Buildings Directive (EPBD) was adopted in 2002 and reviewed in 2010 and 2018. It requires national governments to adopt mandatory minimum energy performance standards and energy performance certification for buildings. The directive aimed to create a tool for communicating a building's energy performance and to drive the sector towards more efficient buildings.

The legislation allowed national governments **a considerable degree of flexibility** in how the rules were implemented in national law. This led to different levels of standards in each country and to a variety of different national systems of energy performance certificates.

With the growing focus on energy efficiency as way to meet the EU's climate commitment made in the **2015 Paris agreement on climate change**, the directive needed to be reviewed in 2018 to align it with this commitment and to tap further into **the CO₂ saving potential of building renovation**.

Following the European Commission's proposal for a reviewed directive, Glass for Europe worked with EU decision-makers on two streams of actions and provisions meant to deliver more savings:

- 1. To preserve the ambition and positive elements already included in the 2010 directive
 - · Main objective of a decarbonized building stock by 2050.
 - · All new buildings to be 'nearly zero energy' by 2020.
 - Minimum energy performance requirements for all building elements which are retrofitted or replaced, and the possibility for this performance to be based on the calculation of its energy balance.
 - · Minimum energy performance requirements for buildings undergoing "major" renovation.
 - · Member States encouraged to put in place fiscal incentives.
 - · Information on improvement options to be provided on Energy Performance Certificates (EPC).

2. To create a window of opportunity for glass professionals to engage with authorities to improve national minimum energy performance requirements for windows

- Obligation for Member States to establish a **long-term renovation strategy,** which includes estimates of expected energy savings and wider benefits, such as those related to health, safety and air quality.
- Obligation for Member States to carry out a public consultation, in an inclusive way, on the long-term renovation strategy prior to its submission to the European Commission.

This revised directive offers a solid basis to revisit energy performance requirements on windows across the Member States. In particular:

- 1. When outdated, sub-optimal or based on the sole U-value or separated U-value and g-value, minimum requirements should be reviewed and be based on the energy balance approach as recommended by the European Commission in the revised EPBD implementation guidelines.
- Minimum requirements for windows shall apply to new buildings, major renovation down to single window replacement, without limitative conditions.

Member States now have until end 2019 to put these requirements into national law. As the directive leaves a lot of flexibility to the Member States, **implementation at national level will be key** in determining how effective the rules become in encouraging energy efficiency in buildings and thus in benefiting energy-efficient glazing.

Given the vital role of glazing in determining the energy performance of a building, an ambitious implementation of the EU rules can greatly contribute to driving the market towards more high-performance glazing products and to realizing massive long-lasting energy and CO₂ savings.

Reference: DIRECTIVE (EU) 2018/844 of 30 May 2018².

Member States have to transpose the new elements of the Directive into national law by 10 March 2020.

Publication in the Official Journal of the European Union dated 19 June 2018: https://eur-lex.europa.eu/eli/dir/2018/844/oj

Guidance document on the revised Annex I EPBD - Common general framework for the calculation of energy performance of buildings.

^{1.} In its revised implementatio guidelines, the European Commission requires Member States to take into account the positive influence of local solar conditions and natural lighting when setting the methodologies for calculating the energy performance of buildings and building elements. It also highlights that the energy balance approach is being used in some Member States to consider the solar conditions in their methodologies. At time of publishing, the European Commission guidelines on the revised EPBD were not officially released.



RENOVATION



OBJECTIVE

To ensure that national renovation plans include targets for reducing the final energy consumption from buildings and for the renovation of the national building stock (ideally aim at a 3%/year renovation rate). To avoid downgrading the energy efficiency target's ambition by discounting on- and off-site renewables from the energy consumption of buildings.



Background information

National renovation strategy

The new EPBD emphasizes the need for facilitating the cost-effective transformation of existing buildings into nearly-zero energy buildings (nZEB). The new EPBD includes in its Article 2 (2) a clear reference to the European Union energy efficiency target defined in the Energy Efficiency Directive (EED) to measure the progress made in the building sector. Member States are expected to report on the contribution of the transformation of their building stock to achieving the target, on the basis

of indicative milestones to be included in their national renovation strategies. Under the new EPBD, Member States will have to organise public consultations to define their renovation strategies, which represents an opportunity for the national glazing associations to step forward. The call for ambitious targets for building renovation is essential to provide appropriate long-term signals to investors and market actors but is also a leeway to call for more specific measures on windows (see Appendix 1).

Risk of trade-offs between building renovation and renewables

Although the new EPBD emphasizes the need for renovation, one of its main objectives has become to contribute to the decarbonization of the building stock. This can be achieved by combining measures to reduce buildings' energy demand and the integration of renewables. Both renewable energy supplied on-site or off-site by external energy carriers can be taken into consideration. It creates a risk of

trade-offs between the renovation of the building envelope and the use of renewables. Therefore, it is important that national associations advocate for applying the energy efficiency first principle in national renovation plans to maximize synergies between energy savings and renewables in decaronising the building sector.

Renovation of the building stock is key to achieve the Energy Efficiency Directive savings' objective and to deliver the promises of the COP21 agreement.

To meet the Paris agreement objectives, the European Union and in particular its Member States need to moderate their energy demand. The European building stock presents the highest potential in terms of energy demand reduction with 75% of our housing stock, which is energy inefficient. As highlighted by the European Commission in its "Clean Planet for All" communication, the EU must renovate 97% of the building stock by 2050 in or-

der to achieve its long-term decarbonisation objectives: this means more than doubling the current renovation rate.

National renovation plans are a unique opportunity for each Member State to equip itself with a powerful instrument to reduce its greenhouse gas emissions, while fostering growth and contributing to the alleviation of energy poverty.

National renovation plans must include targets for reducing the final energy consumption from buildings and for an increase in speed of the renovation rate.

Policies must be designed to provide appropriate long-term signals to investors and market actors. Targets are necessary to this end since they can be easily communicated in a way that all actors across the construction industry as well as citizens can

plan investments and business strategies with confidence. "Stop and go" policies must be avoided. National renovation plans should include targets for reducing the final energy consumption and for the renovation of the national building stock (3%/year).

National renovation plans should **avoid trade-offs** between renewables and energy efficiency.

80% of the energy consumed in a building is used for heating and cooling. Therefore, when addressing the energy efficiency of the building sector, the reduction of energy waste is the key priority.

A well or highly performing building envelope generates the highest thermal comfort and avoids its waste. It is the cost-effective solution to address the energy demand of the building and it presents distinctive benefits for the occupants in terms of comfort, health and well-being, for instance.

The installation of renewable energy production is incentivised in other legislations and should not become an alternative to an improvement of the building envelope, whilst both are needed. Discounting renewable energy produced on or off-site dilutes the energy efficiency objective and should be avoided in the calculation models.



MINIMUM PERFORMANCE REQUIREMENTS FOR WINDOWS (RESIDENTIAL)



OBJECTIVE

To design minimum performance requirements which drive the market towards energy efficient products:

- When outdated, sub-optimal or based on the sole U-value or separated U-value and g-value, minimum requirements should be reviewed and be based on the energy balance approach.
- Minimum requirements for windows shall apply to new buildings, major renovation down to single window replacement, without limitative conditions.

To avoid window minimum requirements at national level, which incorporate the alleged performance of shading devices into a single set of U and g values.



Background information

Photography of window requirements

In a great number of EU countries, minimum performance requirements are not effective tools to drive the market towards energy efficient windows. In most countries, windows performance requirements refer to sub-optimal choices and apply under many conditions, which limit their applicability. The minimum performance requirements applying in the different Member States can be found in the Appendix 2.

Three main shortcomings can be identified:

- 1. The minimum requirements are not based on the energy balance: only Denmark and the United-Kingdom are taking into account the energy balance of the window to assess its performance.
- 2. The minimum performance requirements are outdated and are sub-optimal.
- 3. The minimum performance requirements do not apply to single window replacement.

Room for action

In the countries facing one or all of these shortcomings, the revised EPBD should serve as a signal that window minimum performance requirements need to be revised. As illustrated in Annex 1, there remains a huge untapped energy savings potential in window retrofitting, which can be realised if minimum performance requirements are designed to become an energy efficiency driver for the glazing and window market.

Today, the average energy performance of windows in the EU building stock is very low (3.4 U value). This situation suggests that windows are the weak point of today's EU building stock, precisely because of the lack of attention to window retrofitting: both aged windows and outdated minimum performance requirements. Considering the performance of glazing products available on the market, windows is one of the building envelope material with the highest potential for saving energy. This requires that minimum performance requirements are revisited to ensure that the best performing windows are installed at time of renovation.

MELEMENTATION RECOMMENDATIONS

Minimum requirements for windows shall apply to new buildings, major renovation down to single window replacement in the residential sector, without limitative conditions.

The implementation and scope of minimum requirements set in national regulations can differ due to conditions added by the national authorities, generating de facto loopholes in the regulation (i.e. need for a town permit prior to the renovation or minimum area to be renovated for the requirement to apply). It results that, in those countries where

conditions apply, windows not meeting the minimum requirements can still be installed in many buildings.

These conditions applying to the minimum requirements limit the market push for energy-efficient windows in the residential sector and should be lifted to seize the full energy savings potential.

As recommended by the European Commission in its revised implementation guidelines, the **energy balance** of a window must be used to assess its energy performance and to **set the minimum performance requirements**.

The energy balance of a window must be used to assess its energy performance. It is this balance that determines the most appropriate glazing solution for a given window. It should be calculated with an equation that factors in the heat gains and heat

losses and is weighted by the climatic conditions. Accordingly, the energy balance must become the method used to set the minimum performance requirements for windows.

The minimum energy performance requirements must be based on the window performance and should not integrate shading devices.

The inclusion of minimum requirements for windows, based on the properties of non-window products (i.e. shading devices), negatively affects the uptake of energy efficient windows. It disregards the window's real performance on the assumption that shading devices are consistently closed in the daytime during summer and open in daytime during winter.

In practice, it contradicts real-usage scenario and it will not deliver expected savings as it sends the wrong signal to the market by rehabilitating less performing or outdated windows.

Maximum and cost-efficient energy savings in buildings will be better realised by addressing both products with separate energy performance requirements. This will ensure that truly energy-efficient windows will be used at time of retrofitting, to provide long lasting and predictable savings. Separate requirements on shading may be considered if deemed appropriate by legislators and industry to garner extra hypothetical savings.

Windows throughout Europe

This map of Europe presents two types of window values per country: first, the average insulation performance (Uw value) of windows in the national building stock and, second, the minimum energy performance requirement applicable to windows in residential buildings. These staggering figures illustrate the poor efficiency of both windows in the building stock and of legislative requirements.

3.4 UW: AVERAGE INSULATION PERFORMANCE OF WINDOWS IN THE EU BUILDING STOCK

This value is that of a mix of glazing products from the 60s and 70s! This show how large the room for improvement is with targeted efforts on windows.

SUBOPTIMAL EFFICIENCY

REQUIREMENTS

Window minimum performance requirements are so poor that they do not support savings in buildings. In addition, in most EU countries these requirements apply only under many restrictive conditions (see Appendix 2 for more details). Not only don't they boost most saving products but, most damagingly, they structure and lock window markets downwards, acting as distinctives to energy savings and industry innovation.



Average insulation performance of windows in the national building stock

Sources: European Commission (December 2018)

Reference

TYPICAL WINDOW'S U-VALUE

Insulated triple glazing = 0.9 Insulated double glazing = 1.4 Double (uncoated/early) glazing = 2.8 Single glazing = 5.8

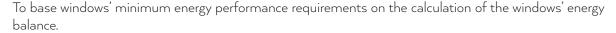




ENERGY BALANCE



OBJECTIVE





Background information

The energy balance concept

As a transparent component, glazing in windows provide solar heat gains to buildings. In winter these heat gains are beneficial because they warm up the interior free of charge, thus reducing heating needs and associated energy consumption. In summer, heat gains can be significant and, in some cases, may lead to overheating if suboptimal glazing solutions are used. It stems from this that the energy performance of windows and facades cannot be

assessed solely on the basis of their insulation characteristics (u value). It needs to take into account both the solar energy gains (g value) provided by a window and its insulation properties (u value). This is where the concept of energy balance of windows comes in. It allows to compute both heat losses and solar heat gains based on the climatic conditions of the building's location (see Appendix 3).

Energy balance in legal requirements

Only Denmark applies minimum requirements for windows based on the energy balance approach combining both the solar heat gains and heat losses of the window into a single value. However, the United-Kingdom allows legal requirements to be met either by way of meeting minimum requirements based on the Uw-value (i.e. 1.6 W/m²K) or by meeting a band of the Window Energy Rating label (i.e. Band C or better) which is calculat-

ed based on the energy balance approach. In the vast majority of countries, minimum requirements remain based on the U-value (being Uw-value or Ug-value) and g-value separately. Where that is the case, the calculation methods should be revisited and the minimum requirements be based on the 'energy balance' approach, as recommended by the European Commission in its revised implementation guidelines.

Passive heating and solar protection

During its 2018 review, Annex 1 of the EPBD was amended to make it compulsory for Member States to consider the positive impact of "passive heating, passive solar system and solar protection, local exposure conditions and natural lighting", while updating their calculation methodologies. Applying the energy balance approach is in fact the only known way to be fully compliant with the re-

vised annex.

For the purpose of the energy balance calculation, as for minimum performance requirements, external devices, such as shading, should be considered separately from the window to guarantee stable and long-lasting savings.

| Implementation recommendations

As recommended by the European Commission in its revised implementation guidelines, the **energy balance** of a window must be used to assess its energy performance and to **set the minimum performance requirements.**

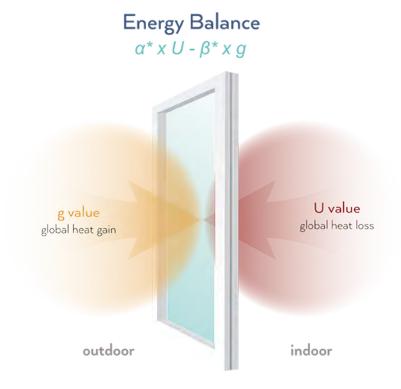
The energy balance of a window must be used to assess its energy performance, as recommended by the European Commission in its revised implementation guidelines. It is this balance that determines the most appropriate glazing solution for a given window. It should be calculated with an equation

that factors in the heat gains and heat losses and is weighted by the climatic conditions. Accordingly, the energy balance must become the method used to set the minimum performance requirements for windows.

The energy balance must be based on the performance of the window (frame + glazing) and should not integrate external shading devices.

The inclusion of minimum requirements for windows, based on the properties of non-window products (i.e. shading devices), negatively affects the uptake of energy efficient windows. It disregards the window's real performance on the assumption that shading devices are consistently closed in the daytime during

summer and open in daytime during winter. In practice, it contradicts real-usage scenario and it will not deliver expected savings as it sends the wrong signal to the market by rehabilitating less performing or outdated windows.



alpha and beta values are defined based on the building's geographical location, window size and orientation



Daylight and well-being



OBJECTIVE

To secure the distinctive benefits of glazing are duly taken into consideration when national long-term renovation strategies are established.

To remove outdated maximum glazed surfaces requirements from national, local and urban planning regulations.

To include a minimum of 20% of glazed surface compared to the floor area in new constructions and major renovations.



Background information

Distinctive benefits of glazing

Thanks to continuous innovations, glazing solutions have achieved very high levels of energy performance. Modern glazing solutions are becoming more energy efficient than the opaque fabric, as they provide free solar heat gains (g value) while guaranteeing high thermal insulation (U value). As a result, enlarging high performing glazed surfaces can contribute to reducing energy consumption from both heating and cooling. In addition, if properly oriented, windows improve the daylight autonomy, thus lowering the need for artificial lighting.

What is more, glass products present the smallest environmental footprint across all LCA indicators compared to other parts of the building envelope and offer distinctive benefits resulting from their main functionality (i.e. to let light and air in, to allow views to the outside). These numerous benefits, like improved comfort and sensations of well-being for occupants and a healthier indoor environment, have been widely researched and acknowledged (see Appendix 4).

Glazed surfaces requirements in local and urban planning regulations

Article 2(1) of the EPBD foresees that Member States shall establish a long-term strategy to support the renovation of the national stock into highly energy efficient and decarbonised building stock by 2050. These plans must encompass an evidence-based estimate of expected energy savings and wider benefits, such as those related to health, safety and air quality. The distinctive benefits of glazing on well-being and healthier indoor environment are evident. The long-term renovation

strategies offer a window of opportunity to engage with national authorities, to call for a removal of existing maximum glazed surfaces requirements (no longer grounded on energy savings purposes) and, by contrast, to call for introducing minimum glazed surfaces requirements for comfort, health and sustainability reasons (see Appendix 5).

MELEMENTATION RECOMMENDATIONS

To secure the distinctive benefits of glazing are duly taken into consideration when establishing the national long-term renovation strategies.

Modern glazing solutions are not only becoming highly energy efficient, they also offer distinctive benefits resulting from their main functionality (i.e. to let light and air in, to allow views to the outside). These numerous benefits, like improved comfort and sensations of well-being for occupants and a healthier indoor environment, have been widely researched and acknowledged.

These benefits, together with an accurate assessment of the window's energy performance, based on the energy balance, should be duly taken into consideration when establishing long-term renovation strategies, and in particular, the evidence-based estimate of expected energy savings and wider benefits, such as those related to health, safety and air quality [EPBD Art.2 (1) g].

Local and urban planning regulations should include a minimum of 20% of glazed surface compared to the floor area in new constructions and major renovations.

Building regulations and construction codes should adapt alongside improvements to construction materials and should build on scientific evidence to provide better places for building occupants.

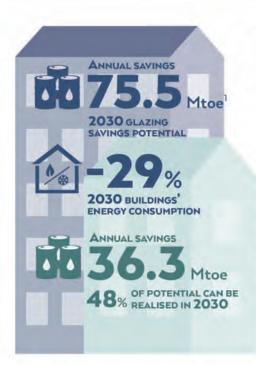
Data show that between 20 and 30% of glazed surfaces compared to the floor ratio is the optimum

to guarantee a good level of daylight autonomy and energy performance in residential buildings. These should serve as a basis for setting minimum glazed surfaces requirements in local and urban planning regulations for new constructions and major renovations.

Glazing energy savings and CO2 emissions avoidance potential

Source: Glass for Europe, 2019

GLAZING ENERGY SAVINGS AND CO2 EMISSIONS AVOIDANCE POTENTIAL



MASSIVE ENERGY SAVINGS POTENTIAL

If all buildings in Europe were equipped with high-performance glazing windows in 2030, 75.5 Mtoe would be saved annually, which is equivalent to a reduction of energy consumption of 29% in buildings². This means that up to 42% of the EU's 2030 energy efficiency target could by achieved by installing high-performance glazing.

NEARLY 50% OF THESE SAVINGS CAN BE REALISED IN 10 YEARS.

BY DOUBLING THE WINDOW REPLACEMENT RATE³ BY INSTALLING HIGH ENERGY PERFORMANCE GLAZING

ACT NOW

Acting now is imperative to maximise savings and decarbonise buildings. Windows and glazing offer savings throughout their lifetime. Between 2020 and 2030, cumulated savings would reach 200 Mtoe.

TARGET EFFICIENCY

Installing glazing of higher energy performance is necessary to realise savings from both heating and cooling. As glazing performance continues to improve, it is important to choose glazing offering the best energy balance.

MIND COOLING

The installation of cooling equipment is expected to boom all across Europe. Annual energy savings of 28% from cooling can be achieved in 2050 in the EU when using high-performance solar control glass adequately.

Toward CARBON NEUTRAL BUILDINGs Even with a largely decarbonised energy mix, advanced glazing contribute to avoiding CO2 emissions. Advanced glazing is key to turning Europe's buildings energy positive by 2050. 1. One Million tonne of oil equivalent is equal to 11.6 TWh. 2. Results from TNO Built Envirment and Geosciences, Potential impact of high performance glazing on energy and CO2 savings in Europe, 2019.

Overview of legal and minimum energy performance requirements for replacement of windows in residential buildings by Member State.

Source: Ecofys 2017, European Commission, Glass for Europe

	Legal requirements			Average building stock	
States	U _w - value (W/m ² K)	g – value	Last update		
Austria	1.2	-	2015	n/a	
ept needs to be deve	rforming a renovation in Austria either the eloped ensuring the compliance with the e report. The requirements also apply for s	energy balance requirements fo			
Belgium – Brussels	1.8 (U _g : 1.1)		2014	3.80	
Conditions: This require replaced. Therefore	iirement applies / is enforced solely in cas re, the requirements do not apply for sing	e of renovation with a town pla le window replacements.	anning permit. There is no need of a	permit if only single windows	
Belgium – Flan- ders	1.5* (U _g : 1.1)		2016	3.80	
ions (residential, offi nergy performance r	on to the average Uw-value requirement of ices and schools) involving 75% or more of equirement. This requirement applies / is re replaced. Therefore, the requirements of	of the building shell or replacement tenforced solely in case of reno	ent of the whole HVAC system will vation with a town planning permit.	have to meet a whole buildin	
Belgium – Wallonia	1.5 (U _g : 1.1)		2017	3.80	
	equirement might be updated in 2020. I permit if only single windows are replaced				
Bulgaria	1.4*	-	2015	2.50	
equirements). The le	windows with PVC frame (further require gal requirement is supposed to become U lso for replacement of single windows.				
Croatia	1.6 / 1.8*	_	2015	3.90	
valls and transparent rom the previous ser les are not applied to	novated, the U-value of the entire building : elements of the envelope of a heated pa ntence relates to each individual geograph o a glass window with a large surface up to the requirements do not apply for single w	ort of the building covering an ai nic orientation of that building p o 4 m² or if there is an addition	rea over 25% of that building compo part (Exception: Requirements relat	onent or element, the provisi ed to the max. Allowed U-va	
Cyprus	2.9*	-	2017	5.00	
	lst of January 2017 all buildings that und nents apply for single windows that are re			nis is technically and financia	
asible. The requiren			2018	2.70	
	1.1	-	2010		
Czech Republic	1.1 ear whether the requirements apply also f	or replacement of single window			
Czech Republic Conditions: It is uncle		or replacement of single windov -		2.40	
Czech Republic Conditions: It is uncle Denmark Conditions: Danish e eparately. This is set imisation of the U-v vindows). This appro-	ear whether the requirements apply also f	ildings Regulations are to the en of ocus on the total energy performents concerning the energy gain welcomed by the industry but it	ws. 2015 nergy balance of the window not to formance optimisation of windows in are Eref > -17 kWh/m²a (windows	the U-value and g-value estead of focusing on sub-op) and Eref > O kWh/m²a (roc	
Czech Republic conditions: It is uncle conditions: Danish e conditions: Danish e conditions: Danish e conditions on the U-v indows). This appro- herefore, the require	ear whether the requirements apply also f -* nergy requirements to windows in the Bu to create possibility for manufacturers to alue and g-value separately. The requiren	ildings Regulations are to the en of ocus on the total energy performents concerning the energy gain welcomed by the industry but it	ws. 2015 nergy balance of the window not to formance optimisation of windows in are Eref > -17 kWh/m²a (windows	the U-value and g-value estead of focusing on sub-op) and Eref > 0 kWh/m²a (roc	
Czech Republic Conditions: It is uncle Denmark Conditions: Danish e eparately. This is set imisation of the U-v indows). This appro- therefore, the require Estonia Conditions: Estonian f buildings is assessire expressed as a pri	ear whether the requirements apply also for the But to create possibility for manufacturers to alue and g-value separately. The requirements is compliant with EU regulation and werments apply even if only a single window	ildings Regulations are to the end of cours on the total energy performents concerning the energy gain velcomed by the industry but it is replaced. For the window's thermal properents are set to the primary energlated for the building according	ws. 2015 nergy balance of the window not to cormance optimisation of windows in are Eref > -17 kWh/m²a (windows makes it impossible to provide defined to provide d	the U-value and g-value estead of focusing on sub-op) and Eref > O kWh/m²a (roc inite numbers in this report. 1.40 nents exist. Energy efficiency gy performance requirement	
Czech Republic Conditions: It is uncle Denmark Conditions: Danish e separately. This is set timisation of the U-v windows). This appro-	ear whether the requirements apply also for the But to create possibility for manufacturers to alue and g-value separately. The requirements is compliant with EU regulation and werments apply even if only a single window	ildings Regulations are to the en of ocus on the total energy performents concerning the energy gain welcomed by the industry but it	ws. 2015 nergy balance of the window not to formance optimisation of windows in are Eref > -17 kWh/m²a (windows makes it impossible to provide def	the U-value and g-valuestead of focusing on si and Eref > O kWh/m² inite numbers in this re	

do not apply for single window replacements.

France	1.9*	-	2018	3.10
needs to be fulfilled. F	(1.9 W/m²K) is valid for all renovations (or roof window, the legislation foresees to n with a solar control glass can also be us	hat solar control glass must be used (i	no minimum value is set in th	
Germany	1.3*	-	2014	2.70
overall shell transmiss	rely, to the above mentioned Uw-value al ion coefficient) is possible to meet the re irea for windows consists of: windows, roo	equirement. No requirements if less th	han 10% of the building comp	onent area is concerned
Greece	2.63.2*	-	2010	3.60
of building envelope) h	requirements exist (A: 3.2, B: 3.0, C: 2.8 nowever these values apply and the total ing). Therefore, the requirements do not a	energy class of the building should co	mply with Class B (100-75 $ m ilde{8}$	
Hungary	1.6*	-	2006	2.30
apply even if only a sin	a shallow renovation (< 25% of the build agle window is replaced. In case of a majo valid since 2017. The existence of air tigl	r renovation the following requiremen	t concerning the specific heat	
Ireland	1.6*	-	2011	3.80
	sions and material change of use, window ea. The requirements apply even if only a		maximum U-value of 1.6 W/	m ² K when their combined
Italy	1.73.2*	O.35*	2015	4.60
climate zones are defii 2100 HDD; Zone E = g-value (=0.35) is onl	one specific requirements exist (2015-20) ned as follows: Zone A = up to 600 HDD from 2101 to 3000 HDD; Zone F = m y for orientation from East to West, pass ation with a town planning permit. A build	D; Zone B = from 601 to 900 HDD; ore than 3000 HDD). The g-value of ing through South: there is no limit fo	Zone C = from 901 to 1400 f 0.35 includes movable shad or North-facing sides. This req	HDD; Zone D = from 1401 t ling devices. Additionally, the
Latvia	1.3·k / 1.8·k*	-	2015	2.50
	normative value / Umax = maximal allow e - outdoor air temperature). It is unclear			
Lithuania	1.6·k*	-	2014	1.90
requirements apply ev wall area, the U-value	"k" is the temperature correction factor (en if only a single window is replaced. If t of transparent elements even shall not e ent will change to 1.4'k.	he total area of windows and other tra	ansparent building elements e	exceeds 25 % of total externa
Luxembourg	1.5*	-	2016	2.70
Conditions: The requir	rements apply even if only a single windo	w is replaced.		
Malta	4.0*	0.89	2015	5.80
the dwelling typology vexisting dwellings may Where a building elem major renovation, the loope shall however not	undergoing major renovation will be requivith the highest maximum overall energy be assumed to fulfil all the overall energient forming part of the building envelope building shall not be required to have a major be exempted from compliance with maximum is replaced. The U-value requirement	demand requirement. Building exten by requirements (as before) provided t e is being replaced or a building is bein hinimum overall energy performance lo kimum thermal conductivity requireme	sions of 14 m ² or less as well in this construction is similang extended to a degree which evel. Each new element forminents for that element. Therefore	as major renovation project, t r to the un-extended building may not be described as a ng part of the building enve- ore, the requirements apply
Netherlands	2.2	-	2015	3.20
Conditions: It is unclea	ar whether the requirements apply also fo	or replacement of single windows.		
Poland	1.1*	-	2017	2.90
itting, no minimum p	te that the value applies to new buildings erformance requirement is enforced. The n ² K. The existence of air tightness requin	refore, the requirements do not apply	for single window replacemer	
Portugal	2.22.8*	0.100.56*	2016	4.00
are replaced. Therefore for winter (I) and also ing (heating degrees d above 22°C). As an ex more relevant than the	rement applies / is enforced solely in case, the requirements do not apply for single three levels for summer (V) according to ays for a 18°C base above 1800) and V3 ample, climatic zone 11V3 refers to a local cooling needs. Therefore, in many situate window system (glass + frame + shadir	e window replacements. Climatic zone the temperature, radiation and altitue 3 refers to the areas with higher energ ation with mild winters and hot summ tions the climatic zones are nominatec	es in Portugal are distinguishe de. 13 refers to the areas with y needs for cooling (average to ers. Nevertheless, the heating d by their winter designation. (ed by three levels (1, 2 and 3) higher energy needs for heat emperatures during summer g needs are always significant Concerning the g-value the

Romania	1.5*	-	2016	2.30
Conditions: By 2018 t	the current Uw-value requirement for ne ndow is replaced.	w buildings (Uw = 1.3 W/m²K) will be	enforced for existing building	s. The requirements apply
Slovak Republic	1.0	0.60	2016	3.00
	21 onwards stricter requirements are exp ents apply also for replacement of single		equirements was mentioned b	out not specified. It is unclear
Slovenia	1.3*	0.50	2010	2.00
	metal frames, the requirement is set at vs. It is unclear whether the requirements			ed, that will introduce cost-op-
Spain	2.55.7*	-	2013	4.50
same that for new buil same building but with combination of buildin climate specific (climat	he maximum U-value for windows for re Idings. In the case that more than 25% o on an envelope that comply with the previous of specific requirements (distinction between the combination of the zones are defined as a combination of everity of the summer (1, 2, 3, 4; mild to	f the envelope is renovated, the heatir ous normative from 2006). The requi veen isolated blocks, terraced houses, f the severity of winter: α (warmest re	ng demand should be lower th frements apply even if only a s block within adjacent building gion: Uw = 5.7 W/m²K), A, B,	an the reference building (the single window is replaced. A ss, semi-detached house) and C, D, E (coldest region, Uw =
Sweden	1.2*	-	2012	2.50
	ng shall primarily fulfil the energy require hether the requirements apply also for re		lue requirements for the vario	us building parts shall be
UK - England	1.6*	-	2016	3.90
	d either a U-value of 1.6 W/m²K or a Wir ng Federation (GGF) Guide to the Calcu replaced.			
UK - Wales	1.6*	-	2014	3.90
	iption of UK-England. Wales follows follo en if only a single window is replaced.	ows the relevant standards of England	d's Building Regulations in the	eir Building Regulation. The
UK – Northern Ireland	1.6*	-	2013	3.90
	iption of UK-England. Northern Ireland : en if only a single window is replaced.	follows the relevant standards of Engl	land's Building Regulations in	their Building Regulation. The
UK - Scotland	1.6*	-	2016	3.90
sions to existing dwelli	iption of UK-England. Scotland follows t ings, where the dwelling has poor levels o ly even if only a single window is replaced	f wall and roof insulation, the requiren	uilding Regulations in their Bu nents are a Uw of 1.4 W/m²K	uilding Regulation. For exten- or a Window Energy Rating A.

Extra EU countries					
Norway	0.8 to 1.2	-	-		
Russia	1.25 to 3.33	N/A	2018		
Note: The minimum requirements are set in the national legislation on the thermal performance of buildings (2013). The requirements applying vary depending on the location. Unlike the minimum requirements set in the European Union, the minimum requirements are defined in R-value. The R-value have been converted to Uw values in the table to have comparable data.					
Switzerland	1.2 –		-		
Turkey	2.4	-	-		

Ensuring a proper assessment of the energy performance of windows when implementing the revised EPBD

Source: Glass for Europe

The implementation of the revised Energy Performance of Building Directive¹ offers a unique opportunity to Member States to optimise the energy performance of national building stocks and thus to contribute to achieving the EU's long-term decarbonisation objectives. Simply by way of a reviewed and more appropriate methodology to assess the energy performance of windows, major savings can be achieved across the EU.

Why is it urgent to better evaluate windows' performance?

The main functions of windows and facades are to let daylight into buildings and to ensure a visual connection with the exterior. As elements of the building envelope, high-performance windows contribute to the insulation of the building and deliver energy savings. Moreover, the transparency of glazing offers a unique feature to windows, that is to manage solar energy that heats interior and minimizes energy demand.

Today, the assessment of the energy performance of windows in national cost-optimal calculation methods is too often merely based on insulation properties², i.e. the thermal transmittance (U-value). The U-value alone gives an inaccurate picture of windows' performance as it disregards the substantial energy impact of solar heat gains. As a consequence, most of the cost-optimal calculations underpinning minimum performance requirements in Member States, result in markets structured around sub-optimal window solutions and a less performing building stock.

In order to ensure a proper assessment of the energy performance of windows, heat gains (g-value) have to be considered and balanced with heat losses (u-value), as it is already the case for new construction³. This is the only way to minimize heating demand but also to limit cooling needs.

How to assess the energy performance of windows?

The energy balance of a window is the most accurate method to assess its energy performance. It is an equation that factors in the heat gains and heat losses and is weighted by the climatic conditions. Only an assessment based on the energy balance allows to find the most adequate windows⁴.

- Member States shall use the energy balance to set minimum energy performance requirements for windows and glazed areas. .
- Glass for Europe calls on the European Commission to include in its EPBD guidelines a recommendation to Member States to use the energy balance.

What is needed in the EPBD implementation guidelines?

Member States should consider using the 'energy balance' methodology for determining cost-optimal solutions for windows and glazed areas. The energy balance equation is the balance between the heat gains and heat losses that determines the most appropriate glazing solution for a given building.

The energy balance of a window:

- Is the balance between the heat gain (g value) and heat losses (Uw-value);
- Needs to consider local climatic conditions;
- Should consider different standard window size;
- Can consider the orientation (North, East, South or West) which impacts solar exposure.

It must be noted that applying the energy balance is the only way to be fully compliant with the revised EPBD (Annex 1), which requests Member States to consider the positive impact of 'passive heating, passive solar systems and solar protection, local solar exposure conditions and natural lighting', while updating their calculation methodologies.

¹ Directive (EU) 2018/844, amending Directive 2010/31/EU

² Minimum performance requirements for window replacement in the residential sector, ECOFYS, 2017.

³ In new buildings, architect and building engineers already take into account the heat gains delivered by transparent components of the envelope.

⁴ The energy balance was recognised as the only effective way to assess the energy performance of windows in the *Eco-design preparatory study on windows* (ENER LOT 32), ift Rosenheim, 2015.

How is the energy balance affecting energy demand in real life?

The two examples below analyse the minimum requirements set for windows replacement applicable in Strasbourg and Athens⁵. These examples illustrate that using the thermal transmittance (Uw-value) only, leads to a systematic under-estimating of buildings' energy needs, compared to what happens in real life.

- 1. Cooling needs are completely disregarded, which means that it guides markets towards glazing which can generate over-heating, which, in turn, leads to more installation and energy-demand for air-conditioning, while solar-control glazing would avoid this effect.
- 2. Heating needs are not properly accounted for, since energy transmittance to the building is disregarded. It therefore fails to account for the benefits of glazing with high energy transmittance, aka Low-E glass, in minimizing heating needs.

Temperate climate: Strasbourg

Legal requirements (2018)

Uw-value: 1.9

g-value: Not considered in the legislation 0.7 is used for the calculations

Induced energy demand based on the energy balance:

Heating performance only: 44 KWh/m^2 Heating and cooling combined: 71 KWh/m^2

Alternative based on energy balance:

An efficient double glazing (Uw of 1.3 and g value of 0.6)6 would cut heating needs by 2, while marginally reducing cooling needs.

Hot climate: Athens

Legal requirements (2010)

Uw-value: 3.0

g-value: Not considered in the legislation

0.8 is used for the calculations

Induced energy demand based on the energy balance:

Heating performance only: -16 KWh/m^2 Heating and cooling combined: 189 KWh/m^2

Alternative based on energy balance:

A window with the same low insulation performance (Uw 3.0) but with solar protection glazing (g-value 0.35), would reduce cooling needs by over 50%.

Thanks to the use of the energy balance methodology, potential savings linked to new windows are better evaluated and windows offering the best mix of insulation and solar energy transmittance can be identified.

Energy Balance $\alpha^* \times U - \beta^* \times g$ U value global heat gain Outdoor indoor

 $^{^{\}circ} alpha \ and \ beta \ values \ are \ defined \ based \ on \ the \ building's \ geographical \ location, window \ size \ and \ orientation$

⁵ The energy balance model used for the calculations is presented in the Lot32 Ecodesign of windows product (2015) commissioned by the European Commission. All calculations and energy demand numbers are based on this model.
6 It must be noted that such a window can be considered energy-efficient for Strasbourg but is not either the highest performance available nor sold in this region of Fance. Triple glazing with solar control properties, provides even more savings.

The distinctive benefits of glazing:

The social and economic contributions of glazed areas to sustainability in the built environment

Source: The distinctive benefits of glazing: the social and economic contributions of glazed areas to sustainability in the build environment, David Strong Consulting, 2012

We spend over 80% of our lives within buildings and numerous research studies have demonstrated that glazing has profound implications in terms of human health, happiness and productivity, including:

- · quality of life, happiness and a sense of wellbeing
- health (and healing)
- · ability to learn in educational establishments
- · productivity whilst at work
- · profitability and shopper-footfall in retail buildings

The non-energy related benefits associated with glazing are primarily linked to the following:

- · The provision of daylight within buildings and/or access to sunlight
 - · Enabling tasks to be undertaken, whilst also enhancing the spatial environment
- Establishing a link between the internal and external environment, by providing building occupants with a visual connection to the natural world outside the building
- · The use of glazing as a structural façade element, aesthetic component and/or cultural art-form

Compelling, objective, independent research evidence regarding human health, happiness and wellbeing associated with glazing is presented in this report. Of particular importance are the findings from the healthcare and education sectors, together with emerging evidence regarding the importance of daylight in retail buildings and in providing a link to the natural world in homes.

- In healthcare, research findings demonstrate that access to daylight provides; a reduction in the average length of hospital stay, quicker post-operative recovery, reduced requirements for pain relief, quicker recovery from depressive illness and disinfectant qualities.
- In educational buildings access to daylight has been shown to result in a dramatic (and demonstrable) improvement in student academic achievement, behaviour, calmness and focus.
- In the workplace numerous studies have identified a preference to work near windows and under conditions which fully utilise natural rather than artificial light.
- · In retail establishments, research shows that a substantial improvement in sales can be achieved in daylit shops.
- In buildings of all types, including in the residential sector, many of the studied benefits associated with daylight and connections to the outside world can be equally realised, thus contributing to sensations of well-being.



www.glassforeurope.com

Daylight and glazing requirements in new constructions

Minimum glazing surface for genuinely sustainable buildings

Source: Glass for Europe, 2014

Glazed surfaces in buildings play a pivotal role to ensure the design and construction of genuinely sustainable buildings. The use of glass in constructions delivers economic, environmental and social objectives, all of which are central when defining sustainable buildings. In order to support a shift towards the design of genuinely sustainable buildings, Glass for Europe calls on national and local decision makers to adapt thermal regulations and local urban planning regulations, to include minimum glazed surfaces in new constructions and major renovations.

Thanks to continuous innovations, glazing solutions have achieved very high levels of energy performance while their environmental impacts throughout the life-cycle have been minimized. At the same time, glazed surfaces in buildings maintain their distinctive feature (i.e. transparency), which allows them to provide to occupants of buildings both access to natural daylight and a visual connection with the external environment. The positive effects of daylight and views to the outside world on human beings are widely researched and acknowledged: they improve comfort and sensations of well-being for occupants while providing a healthier indoor environment.

In order to sustain the development of genuinely sustainable buildings, Glass for Europe believes that building regulations and construction codes should adapt alongside improvements to construction materials and should build on scientific evidence to provide better places for building occupants. For this reason, Glass for Europe calls for

- the inclusion of minimal glazed surface requirements within thermal regulations
- the deletion of outdated maximum glazed surfaces requirements¹ from local urban planning regulations

Today, some European countries have already introduced a daylight factor and minimal glazing requirements within their national construction regulations. Glass for Europe welcomes the pioneering initiatives of countries such as France which requires a minimum 16% of glazed area for new residential constructions². Nevertheless, there is still room for improvements since data show that between 20 and 30% of glazed surface would be the optimum for residential buildings depending on local climate.

1. Larger windows to design healthier and more comfortable buildings

Nowadays, people spend 80% of their lifetime within buildings whereas humans' quality of life strongly depends on day-light. Because humans are outdoor animals, daylight plays a fundamental role in the body-clock synchronisation and the maintenance of a stable circadian rhythm. All this considered, it is clear that access to daylight is vitally important and that concerns over occupants' health and well-being should predominate when setting requirements in the design of buildings. As demonstrated by a recent study from the American Academy of Sleep Medicine for example, workers without access to natural daylight reported poorer scores than their counterparts on quality of life measures related to physical problems and vitality, as well as poorer outcomes on measures of overall sleep quality, sleep efficiency, sleep disturbances and daytime dysfunction.³

There is a vast scientific literature on the benefits of natural daylight into buildings and views to the outside world. Studies in hospitals, schools and offices found the following:

- <u>in healthcare buildings</u>: patients with access to natural daylight leave the hospital sooner, are less exposed to risk of post-operative depression and need less pain relief⁴.
- · <u>in schools</u>: students in buildings exposed to natural daylight achieve better scores, are calmer and more focused⁵.
- <u>in offices:</u> the absence of windows has been connected to higher stress levels and increased absenteeism due to sick leave⁶.

¹ These requirements are based on the outdated assumption that glass is a weak point in buildings generating excessive heat losses in colder climates and overheating in warmer climates. This is no longer the case with readily available energy-efficient glazing solutions. Today, glass products provide the best energy balance of all building materials thus these outdated limitations need to be suppressed.

² Ratio: glazed surface compared to living surface.

³ American Academy of Sleep Medicine, "Study links workplace daylight exposure to sleep, activity and quality of life." ScienceDaily. http://tinyurl.com/ngqhj3z

⁴ David Strong Consulting, The distinctive benefits of glazing: the social and economic contributions of glazed areas to sustainability in the build environment, 2012. http://tinyurl.com/kez68ny

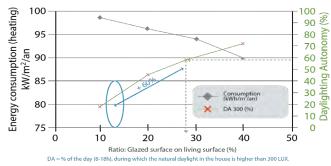
⁵ Ibidem

⁶ Ihab M.K. Elzeyadi, Ph.D., LEED Daylighting-Bias and Biophilia: Quantifying the Impact of Daylighting on Occupants Health, School of Architecture & Allied Arts - Uni-

The same benefits (i.e. well-being, quality of life, health benefits, etc.) are expected in residential buildings since homes are the places to provide rest and sleep.

2. Larger windows to improve energy efficiency in buildings

Energy and thermal simulations in different climate zones have demonstrated that enlarging the area of the external envelope occupied by high-performing windows contributes to reducing the overall energy consumption of buildings. As a



matter of fact, in many existing low energy buildings across Europe, glass already plays an indispensable role in achieving high energy performance standards.

Modern glazing solutions are becoming more energy efficient than the opaque fabric, as they provide free solar heat gains (g value) while guaranteeing high thermal insulation (U value). As a result, enlarging high performing glazed surfaces can contribute to reducing energy consumption from both heating and cooling. In addition, if properly oriented, windows improve

the daylight autonomy, thus lowering the need for artificial lighting⁷. The above simulation suggests that, depending on the local climate, between 20 and 30% of glazed surfaces compared to the floor ratio is the optimum to guarantee a good level of daylight autonomy and energy performance⁸. It is therefore no surprise that the highest energy efficient and most sustainable buildings recently built across Europe have larger glazed surfaces than average⁹.

3. Larger windows to reduce buildings' environmental footprint

Glass is a sustainable material and contributes to minimizing the environmental footprint of buildings. The flat glass manufacturing process requires low quantities of water and generates very little waste. Inevitably, it has a cost in terms of energy use and CO_2 as the melting process requires the furnace to be heated to temperatures as high as 1650°C. Nevertheless, CO_2 generated during the manufacturing phase is more than compensated by the CO_2 saved by replacing inefficient glazing with high-performing windows. In addition, windows hold the smallest environmental footprint across all LCA indicators compared to other parts of the building envelope¹⁰.

Technical recommendations on glazing in residential buildings

Glazing ratios in buildings are intended to optimize energy performance, to guarantee access to daylight and to improve natural ventilation in order to ensure the comfort and well-being of occupants, while reducing the overall environmental footprint. Below are listed key four principles that should guide architects and specifiers:

- A minimum of 20% of glazed surface compared to the floor area for residential buildings
- Multilateral glazing with different orientations to ensure access to natural daylight throughout the day
- Roof skylight windows to add more natural light and improve ventilation
- Interior glazing to allow natural light to flow throughout the building

versity of Oregon, Eugene, USA http://tinyurl.com/ocfk7cw

⁷ Studies of newly constructed Nearly-Zero Energy Buildings show that artificial lighting becomes one of the biggest source of energy consumption in buildings when the building's daylight autonomy has been neglected. BPIE, Principles for nearly Zero-Energy Buildings, 2011. http://tinyurl.com/ob95s58

⁸ Saint-Gobain's internal study. Simulation of thermal performance and glazed areas in residential buildings.

⁹ Glass for Europe, The smart use of glass in sustainable buildings, 2013. http://tinyurl.com/pd7ozx3

¹⁰ CIRCE, UNESCO, uniTwin, Tecnalia, Technical analysis in support of development of EU Ecolabel and GPP criteria for Office Buildings

